



TECHNICAL DATA SHEET

AV-118® DURIFLEX

CHEMICALLY ACTIVATED GEL

DESCRIPTION

AV-118® Duriflex is an ultra-low viscosity chemically activated gel available as a liquid. Having the same viscosity as water, **AV-118** can permeate anywhere water can travel and cures within a controllable time frame anywhere from 5 seconds to ±10 hours. Once it cures, it creates an effective, long-lasting water barrier while providing superb soil stabilization.

APPLICATION

- Stops water infiltration into manholes, sanitary and storm sewer mainlines, joints, laterals, tunnels, mines, and various other geo-technical applications and underground structures by stabilizing external substrate
- Ground modification/slope stability for prevention of landslides, erosion, or any place where site conditions or project requirements dictate modification of the existing soil properties

FEATURES AND BENEFITS

- Ultra-low viscosity
- Can be injected through remote packer equipment
- Controllable reaction times from seconds to hours
- Will not undergo syneresis
- No suspended solids
- Higher strength compared to acrylates
- Greater longevity compared to silicates

GROUTING TECHNIQUES

- Tube-a-Manchette (TAM) Grouting
- Probe Grouting
- Curtain Grouting
- Remote Packer

HOW IT WORKS

AV-118 is injected using a stainless steel, dual-component pump from two containers (see mix procedure). Injecting a 1:1 ratio into the soil or external substrate will produce a strong, impermeable gel obtained via a copolymerization reaction. Additives are available to modify the reactions and cured gel characteristics.

OPTIONAL ADDITIVES

- **AV-257** Icoset™ – increases strength and adhesive qualities (add to grout tank)
- **KFe** (Potassium Ferricyanide) – extends gel time (add to grout tank)
- **AV-105** Gel Guard™ – reduces freezing point (add equal amounts to both tanks)
- **Dyes** – used extensively for tracking grout flow

PACKAGING

	Net Wt.
Tote	2,500 lbs. (1,102 kg)
Drum	135 lbs. (61 kg)

SHIPPING

- Motor Class 70
- Non-hazardous
- Motor freight available
- Air freight available

PROPERTIES*

UNCURED

Appearance:	Clear water-white liquid
Viscosity:	1 – 2 cP @ 72°F (22°C) in 10% solution
Flash Point:	>200°F (>93°C)
Specific Gravity:	1.04 @ 72°F (22°C) ± 3%
Density:	8.66 lbs./gal ± 3% (1.038 kg/L ± 3%)
Toxicological:	See SDS

CURED

Appearance:	Clear gel mass
Hydraulic	< 10 ⁻⁸ cm/s
Conductivity:	
Toxicity:	Non-toxic

*Laboratory Results

MIX PROCEDURE (See Mixing Instructions)

Grout Tank (Tank A): Add 10 gallons (37.8 L) of water, add one liquid drum of **AV-118** to solution, add 0.5 gallons (1.9 L) of **AV-101** Catalyst T+ and fill with water up to 30-gallon mark.

Catalyst Tank (Tank B): Add 10 gallons (37.8 L) of water, add 5 lbs. (2.27 kg) of **AV-102®** Catalyst AP or **AV-103** Catalyst, and fill with water up to 30-gallon mark. This mix makes a 60-gallon (227 L) batch. Note: Ingredients are only compatible with stainless steel or plastic. For mixing instructions visit avantigrout.com.

PERFORMANCE

Performance will be influenced by site conditions. If site temperatures are low, heat the product to recommended operating temperatures of 60°F – 100°F (16°C – 38°C). Decreasing pH may extend cure time. High minerals/metals content may adversely affect gel time. R

CLEANING PRODUCTS

Use water with light detergent.

STORAGE

Store in temperatures within or near 45°F – 95°F (7°C – 35°C) in a dry atmosphere.

SAFETY

Use of **AV-118** is authorized by Avanti International only after completion of the required Safe Operating Practices Program (SOPP). Always use OSHA-approved personal protective equipment (PPE). Refer to the SDS for complete safety precautions. The SDS and mixing instructions are available by request or via download at avantigrout.com.

NOTICE

The data, information and statements contained herein are believed to be reliable, but are not construed as a warranty or representation for which Avanti International assumes any legal responsibility. Since field conditions vary widely, users must undertake sufficient verification and testing to determine the suitability of any product or process mentioned in this or any other written material from Avanti for their own particular use. **NO WARRANTY OF SUITABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS MADE.** In no case shall Avanti International be liable for consequential, special, or indirect damages resulting from the use or handling of this product.